

PRELIMINARY SURVEY REPORT:
CONTROL TECHNOLOGY FOR MANUAL TRANSFER OF CHEMICAL POWDERS

AT

Porter Paint Company
Louisville, Kentucky

REPORT WRITTEN BY:
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NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH
Division of Physical Sciences and Engineering
Engineering Control Technology Branch
4676 Columbia Parkway
Cincinnati, Ohio 45226

PLANT SURVEYED: Porter Paint Company
400 S. 13th Street
Louisville, Kentucky 40201

SIC CODE: 2851, Paint Manufacturing

SURVEY DATE: May 22, 1984

SURVEY CONDUCTED BY: Frank W. Godbey

EMPLOYER REPRESENTATIVES CONTACTED: Mohamad M. Bazazan, Project Engineer,
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EMPLOYEE REPRESENTATIVES CONTACTED: No Employee Representatives

I. INTRODUCTION

The National Institute for Occupational Safety and Health (NIOSH) is the primary Federal agency engaged in occupational safety and health research. Located in the Department of Health and Human Services (formerly DHEW), it was established by the Occupational Safety and Health Act of 1970. This legislation mandated NIOSH to conduct a number of research and education programs separate from the standard setting and enforcement functions carried out by the Occupational Safety and Health Administration (OSHA) in the Department of Labor. An important area of NIOSH research deals with methods for controlling occupational exposure to potential chemical and physical hazards. The Engineering Control Technology Branch (ECTB) of the Division of Physical Sciences and Engineering has been given the lead within NIOSH to study the engineering aspects of health hazard prevention and control.

Since 1976, ECTB has conducted a number of assessments of health hazard control technology on the basis of industry, common industrial process, or specific control techniques. Examples of these completed studies include the foundry industry; various chemical manufacturing or processing operations; spray painting; and the recirculation of exhaust air. The objective of each of these studies has been to document and evaluate effective control techniques for potential health hazards in the industry or process of interest, and to create a more general awareness of the need for or availability of an effective system of hazard control measures.

These studies involve a number of steps or phases. Initially, a series of walk-through surveys is conducted to select plants or processes with effective and potentially transferable control concepts or techniques. Next, in-depth surveys are conducted to determine both the control parameters and the effectiveness of these controls. The reports from these in-depth surveys are then used as a basis for preparing technical reports and journal articles on effective hazard control measures. Ultimately, the

information from these research activities builds the data base of publicly available information on hazard control techniques for use by health professionals who are responsible for preventing occupational illness and injury.

This plant was visited as part of a study of dust control during the manual handling of dry chemical powders and the manual transfer of those materials to some type of processing device, i.e., V-blender, Banbury mixer, etc. Ultimately, this project will result in a concise article describing dust control techniques during manual transfer of chemical powders.

II. PLANT AND PROCESS DESCRIPTION

PLANT DESCRIPTION

This locally owned facility consists of a modern, three-story brick, steel, and wood building containing approximately 200,000 square feet of floor space. The plant employs approximately 200 employees on one shift and operates five days per week in the manufacture of architectural paints and high performance coatings. The products are principally used in industrial and marine new construction and maintenance. Paint products are distributed through 500 Porter identified stores principally in the Mid-West, Mid-South, and Southern U.S. Coatings are distributed throughout the U.S. and exported throughout the world.

PROCESS DESCRIPTION

The various paints and coatings are made by mixing liquid and solid materials together to form a liquid material that has the solids thoroughly dispersed. The liquids are pumped into tanks where the solids are added. The dispersion of these solids is accomplished in large vats. The vats are mechanically stirred and the solid materials are added manually to the open vats. The material is delivered to the worksite via forklift trucks which place the pallets close to the vat's dump site. In most cases, the worker places a bag on the ledge of the vat, slits the bag, and dumps the material into the vat. In other cases, the worker scoops small amounts of dry materials from various bags and puts them in a weighing container for transfer to the mixer.

POTENTIAL HAZARDS

The major dry ingredients used in the manufacture of these paints and coatings are titanium dioxide, silica, clay, zinc, and lead.

III. CONTROLS

PRINCIPLES OF CONTROL

Occupational exposures can be controlled by the application of a number of well-known principles, including engineering measures, work practices, personal protection, and monitoring. These principles may be applied at or near the hazard source, to the general workplace environment, or at the point of occupational exposure to individuals. Controls applied at the source of the hazard, including engineering measures (material substitution, process/equipment modification, isolation or automation, local ventilation) and work practices, are generally the preferred and most effective means of control both in terms of occupational and environmental concerns. Controls which may be applied to hazards that have escaped into the workplace environment include dilution ventilation, dust suppression, and housekeeping. Control measures may also be applied near individual workers, including the use of remote control rooms, isolation booths, supplied-air cabs, work practices, and personal protective equipment.

In general, a system comprised of the above control measures is required to provide worker protection under normal operating conditions as well as under conditions of process upset, failure and/or maintenance. Process and workplace monitoring devices, personal exposure monitoring, and medical monitoring are important mechanisms for providing feedback concerning effectiveness of the controls in use. Ongoing monitoring and maintenance of controls to insure proper use and operating conditions, and the education and commitment of both workers and management to occupational health are also important ingredients of a complete, effective, and durable control system.

These principles of control apply to all situations, but their optimum application varies from case-to-case. The application of these principles are discussed below.

This paint and coatings manufacturing operation uses local and general exhaust ventilation to remove or dilute potential air contaminants generated during the manufacture of these products. The ventilation systems designs were not based on the American Conference of Governmental Industrial Hygienist's Ventilation Manual.

WORK PRACTICES

Workers are encouraged to use good work practices. They are provided instruction when they start the job and receive updates as needed.

MONITORING

Employees are given preemployment physicals. The plant is equipped with a stocked first-aid room. A contract physician visits the plant periodically to observe the operations, perform environmental sampling and to make health recommendations. The company promotes an active physical fitness program.

PERSONAL PROTECTION

Safety glasses and respirators are provided for use in designated areas.

IV. CONCLUSIONS AND RECOMMENDATIONS

This plant represents a general type of manual batching operations and does not have sufficiently unique controls to warrant performing an in-depth study. Therefore, an indepth survey is not recommended.