

NATIONAL INSTITUTE
FOR OCCUPATIONAL SAFETY AND HEALTH
NATIONAL PERSONAL PROTECTIVE TECHNOLOGY LABORATORY
PUBLIC MEETING
COMMENTS ON PROPOSED RULES FOR:
QUALITY ASSURANCE REQUIREMENTS FOR RESPIRATORS

Monday, March 23, 2009

Commencing at 8:36 a.m. at the University
of Maryland University College Marriott, 3501
University Boulevard E, Adelphi, Maryland.

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P R O C E E D I N G S

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MR. HEARL: Good morning, and welcome.

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My name is Frank Hearl, and I'm the Chief of Staff for the National Institute for Occupational Safety and Health, NIOSH.

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And we are here today to accept public comment on proposed rules revising Title 42, Code of Federal Regulations Part 84, Quality Assurance Requirements for Respirators.

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The notice of proposed rulemaking for this action was originally published in the Federal Register on December 10, 2008.

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And the -- I want you to know that the period to submit written comments on these proposed rules has been extended to April 10, 2009 to permit additional time for the parties to submit their comments to the docket.

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So I would like to start this meeting with morning with a couple of significant housekeeping announcements.

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First, should we have to evacuate the

1 building, this is pretty easy to get out of here.
2 Just go back out through either sets of the doors in
3 the back of room and keep going. And there's exits
4 to the left and straight ahead, in fact.

5 Also, I want to let you know that the
6 bathrooms, the nearest bathrooms are located out the
7 door and to the left, and just past the restaurant
8 is where you will find the restrooms.

9 And third, in deference to today's
10 speakers and in consideration for everyone else
11 attending the meeting, I would ask, if you could,
12 please take a moment and put your cell phones and
13 Blackberries in vibrate mode. And we will have a
14 more pleasant meeting.

15 The purpose of today's meeting is to seek
16 public input and comment on the proposed rules
17 published on December 10, 2008.

18 This is the first of two public meetings
19 that we are holding on these rules. The second
20 meeting will be held on Monday, March 30, 2009 at
21 the Marriott Los Angeles Airport in California
22 beginning at 9 o'clock Pacific Daylight Time.

1 We will attempt to complete our meeting
2 this morning by 12:30 p.m. Eastern Daylight Time,
3 and we will organize our session as follows.

4 First, we will hear a brief presentation
5 by NIOSH staff, who will briefly describe the
6 changes that were in these proposed rules. Then we
7 are going to invite to the lectern persons who have
8 preregistered to speak in response to the Federal
9 Register notice.

10 I have got the list of sign-up, which
11 includes three individuals. I understand actually
12 only two presentations.

13 If you do happen to have a presentation
14 and you would like to make one, please let me know,
15 or you can sign up on the sign-up sheet, and I'll
16 take you in order.

17 So after everyone who has registered to
18 speak, we will open the floor to anyone who has
19 comments they would like to make. And we will go on
20 from there as time permits with further comments.

21 I want to point out a few things to you.

22 First, if you haven't already done so,

1 please register your attendance by signing on the
2 sign-in sheets in the back outside the room at the
3 registration table.

4 The meeting is being recorded, and
5 transcripts will be placed on the regulatory docket.

6 There will be a question-and-answer period
7 where you can question the NIOSH panel after the
8 presentations are done.

9 And when you get up to speak, if you would
10 please state your name, your organization, and use
11 the microphone to make comments so we can accurately
12 attribute all of remarks that you may make for the
13 record.

14 On this particular rulemaking, NIOSH has
15 not identified any specific questions in the Federal
16 Register that we would like the public to address.
17 However, any comment relevant to the proposed rule
18 is welcome.

19 Let me now introduce my colleagues from
20 NIOSH who will be part of the panel participating in
21 this meeting today.

22 First, I would like to introduce Mr. Jon

1 Szalajda. And Jon's current position is the branch
2 chief for the Policy and Standards Development
3 Branch at NIOSH's National Personal Protective
4 Technology Laboratory, NPPTL.

5 He is in charge of the development of new
6 standards and standard operating test procedures.

7 Jon's background includes more than 20 years
8 experience in the field of personal protective
9 technology.

10 Mr. Bill Newcomb is presently a physical
11 scientist with NIOSH in the Policy Standards
12 Development Branch of the National Personal
13 Protective Technology Laboratory and the project
14 manager for the quality assurance for respirators
15 proposed rule.

16 David Book is the team leader for
17 engineering evaluation for the Technology Evaluation
18 Branch at NPPTL. He is one of a series of technical
19 authors and advisors who worked on these proposed
20 rules, and he was the senior technical advisor to
21 the team which generated the quality assurance
22 proposed rule.

1 And to my left is Ted Katz. Ted is a
2 public health analyst at NIOSH. He is the principal
3 regulatory writer and coordinator of regulatory
4 actions.

5 And sitting in the audience, also, I would
6 point out we have Director of the National Personal
7 Protective Technology Laboratory, Les Boord, who is
8 in attendance.

9 I would like now to introduce Mr. Bill
10 Newcomb, who will briefly describe the NIOSH
11 proposed rules and will identify some of the
12 specific things that we would like to have addressed
13 out of this Federal Register announcement.

14 Bill.

15 MR. NEWCOMB: Thank you, Frank.

16 As many of you know, this rule has been in
17 the process for several years. We have had a lot of
18 dialogue with manufacturers and some public meetings
19 in the past, and then we came out with this proposed
20 rule on the 10th of December of last year.

21 A couple of highlights, just to refresh
22 your memory about the rule. It adds quality

1 management to the quality control process in the
2 forms of compliance with ISO 9001. It also
3 clarifies some auditing procedures and the use of
4 contract auditors.

5 It allows the use of various sampling
6 plans. Right now the Code of Federal Regulations
7 requires specific sampling plans that are based on
8 some antiquated standards, and we hope to allow
9 manufacturers to use more updated sampling plans in
10 conjunction with things like statistical process
11 control and the like to cut down on some of the
12 sampling that they have to do and take credit for
13 the procedures that they put in place.

14 It codifies the use of the standards
15 application procedure. The standards application
16 procedure now has been in use for several years as a
17 policy at NPPTL, and it's codified in this
18 regulation, or its use is.

19 It links quality control requirements in
20 the drawings in the quality plan with specific
21 sections of 42 CFR, Part 84.

22 In other words, if there is a requirement

1 that pertains to the respirator, there must be a
2 link as to where that particular characteristic is
3 checked or controlled during the manufacturing
4 process.

5 It adds, as I said earlier, quality
6 assurance requirements as well as the existing
7 quality control requirements.

8 One of the things that has happened in the
9 last several years that has become very confusing to
10 NIOSH is the ownership of companies. And in this
11 proposed -- notice of proposed rulemaking, it
12 mandates NIOSH notification of changes of approval
13 holder ownership.

14 It also mandates NIOSH notification with
15 certain customer complaints.

16 Again, there has been some policies in
17 place for quite a while, and this makes it clearer
18 as to when NIOSH has to be notified that there is a
19 customer complaint of a serious nature.

20 And it clarifies the causes for quality
21 related revocation of approvals.

22 So just to go over a few of the highlights

1 that are in the proposed rule and give you something
2 to think about and talk about in your presentations.

3 Thank you.

4 MR. HEARL: Thank you, Bill.

5 Okay. We are now at the stage of the
6 program -- let's go back here -- where we will take
7 presentations from attendees, and we will take those
8 in order.

9 I have got three people signed up, Diane
10 Handeland from 3M; Fred Chu from 3M; and Janice
11 Bradley from ISEA, and no others. So if someone
12 else would like to speak, please let me know
13 somewhere along the line here, and we will get you
14 on.

15 We will begin with Diane Handeland from
16 3M. If you would like to come on up and present
17 from here.

18 I think you have a presentation already
19 loaded in the machine.

20 MS. HENDELAND: Yes.

21 Good morning. My name is Diane Handeland.
22 I'm the division quality manager for 3M Occupational

1 Health and Environmental Safety Division.

2 And Fred Chu is going to be speaking with
3 me. He will handle the second half of our
4 presentation. He is our quality systems manager for
5 our division. And Robert Weber is with us. He is
6 regulatory affairs manager for our division.

7 These are the topics that we are going to
8 cover today. First, some general comments, and then
9 I listed the specific provisions of the proposed
10 rule that we will cover. So we will go through
11 these in this order.

12 So first, just some general comments.
13 Regarding the standard application procedure, there
14 are several proposed requirements that are tied to
15 an anticipated update to the SAP. And we would like
16 to recommend that updates to the SAP be communicated
17 and reviewed in conjunction with the proposed rule
18 in order to better understand the scope of the
19 changes.

20 And additionally, we recommend that the
21 proposed rule be written to reduce the amount of
22 additional explanation potentially required in the

1 SAP.

2 An example of this is in the Contents of
3 Application, there is a new requirement for a table
4 listing each section of the 42 CFR that
5 cross-references the stages of manufacturing, et
6 cetera.

7 And it is described that an example of
8 this will be included in the SAP, but that's not yet
9 available. So it would be helpful to be able to see
10 these proposed requirements in addition to the -- at
11 the same time as the proposed rule.

12 Timing for implementation of all aspects
13 of the proposed rule should be identified and also
14 allow adequate time for manufacturers to implement
15 any additional added requirements. I believe in the
16 proposed rule, the changes to the quality control
17 plan content are outlined as over a three-year
18 period.

19 And we recommend that a grace period also
20 be identified for the other -- or a transition
21 period be allowed for the other requirements of the
22 proposed rule.

1 And then just one last general comment. I
2 think since the time of the writing of the proposed
3 rule, a new standard of ISO 9001 has been published,
4 ISO 9001:2008. And I would recommend that this
5 should be incorporated into the final rule.

6 Specific section definitions under Section
7 84.2 -- and this is the page number in the Federal
8 Register publication.

9 Manufacturing facility. The definition of
10 a manufacturing facility is stated as including
11 suppliers and implies the need for control over the
12 supplier's quality system as well as potential
13 auditing of the suppliers by NIOSH.

14 It is our interpretation that this
15 requirement is actually referring to what NIOSH has
16 previously termed as "subcontractor."

17 And we recommend that the definitions and
18 requirements for suppliers versus subcontractors
19 from the NIOSH letter to manufacturers that was
20 dated April 7, 2005 be incorporated into the
21 proposed rule.

22 And I won't read all of this, but this is

1 the -- directly out of that letter from 2005 where
2 the differences between a supplier and a
3 subcontractor are outlined, where a supplier is a --
4 produces components or subassemblies under their own
5 quality system, and then the approval holder
6 confirms acceptability of those by a certificate of
7 compliance and incoming inspection.

8 And that is contrasted with a
9 subcontractor where the approval holder may
10 authorize the subcontractor to actually release
11 the NIOSH-approved respirators directly from their
12 facility.

13 And that in this letter, there are very
14 specific requirements for setting up a
15 requirement -- or setting up a subcontractor
16 relationship. And we recommend that distinction
17 between supplier and subcontractor and also these
18 requirements for setting up a subcontractor with the
19 ability to release NIOSH-approved respirators
20 directly should be included in the proposed rule.

21 Contents of application.

22 The proposed rule requires that respirator

1 and component parts submitted for approval are not
2 prototypes and are made using regular production
3 tooling.

4 This requirement could potentially add
5 artificial constraints and delays to new product
6 development cycle timeline. Prototype tools and our
7 processes may ultimately be used in production. It
8 may be a matter of definition.

9 And we recommend that the requirement
10 should be only that the products supplied for
11 approval be identical in all critical aspects, for
12 example, materials, geometry, functional
13 performance, et cetera, is the final product to be
14 manufactured as opposed to a specific constraint on
15 the type of tools used to produce it.

16 So in effect, this would mean that the
17 requirements on tooling should be deleted, or
18 recommend that they be deleted from the rule.

19 Changes in device or applicant ownership.

20 The proposed rule requires that a new
21 owner submit and receive modified certificates of
22 approval from NIOSH prior to any continued

1 manufacture of devices after ownership changes.

2 This would actually -- it may be a matter
3 of definition, but this would be impossible to
4 accomplish immediately upon change of ownership
5 since legal requirements prevent even, you know,
6 detailed discussion and gathering of data needed for
7 preparation of a submission until the actual date of
8 ownership change.

9 So we recommend that the new owner be
10 allowed to continue to manufacture and sell devices
11 of the acquired entity under the existing approval,
12 which includes the approved quality plan,
13 manufacturing plan, et cetera, during a grace period
14 that would allow sufficient time for the new owner
15 to assess the product and potential changes to the
16 quality plans, determine any changes needed, prepare
17 the submission, and obtain approval.

18 We would recommend a minimum of two years
19 for this transition, this complete change of quality
20 plan.

21 And then also where there are -- where an
22 acquired business will be run as a subsidiary, a new

1 submission may not necessarily be required if the
2 existing quality plan and manufacturing system will
3 continue to be followed.

4 Section on changes in manufacturing
5 facility or quality system. The proposed rule
6 requires a written notification to NIOSH within 20
7 days of a decision to change the location of a
8 manufacturing facility or make substantial change to
9 the quality system.

10 We feel that the submission that is
11 seeking approval to change location of the facility
12 or to make a substantial change in the quality
13 system associated with an approved device should be
14 adequate to inform NIOSH, and it's not clear why an
15 additional notification prior to the submission
16 seeking the approval of the change is necessary. So
17 clarification on that would be helpful.

18 Quality system general requirements. The
19 proposed rule requires compliance with ISO
20 9001:2000, that it's documented either through
21 registration by qualified registrar or by a
22 self-attesting statement from the applicant.

1 We recommend that third-party verification
2 by a qualified registrar should be required and that
3 allowing the applicant to self-attest to compliance
4 is not adequate. This would remove any chance for
5 bias.

6 We recommend that NIOSH define "qualified
7 registrar" as was previously defined by NIOSH in the
8 2003 QA module concepts as a registrar accredited by
9 the ASNI-RAB National Accreditation Program or
10 equivalent body for non-U.S. approval holders.

11 Respiratory device complaints. The
12 proposed rule requires applicants to report to NIOSH
13 within three days any user complaint that arises
14 from an incident involving safety or health of the
15 user or that indicates a Critical, Major A, or major
16 B nonconformance.

17 We agree that it is incumbent upon the
18 manufacturer to investigate and evaluate complaints
19 related to safety, quality, or performance of a
20 device. We recommend that only complaints that
21 impact user safety or health should be required to
22 reported to NIOSH.

1 And depending on what's required to be
2 reported, three days is insufficient time to
3 adequately investigate, analyze, confirm, plan
4 remedial action, and prepare a report and send it to
5 NIOSH.

6 And audit programs. The proposed rule
7 requires applicants to conduct annual audits on
8 respirators or respirator families that are not
9 tested as a complete system during manufacture.

10 We agree that it is incumbent upon the
11 manufacturer to ensure the performance of the
12 respirator system. This can be accomplished through
13 many ways that could be more effective than an
14 annual audit. We recommend that NIOSH consider
15 these in lieu of the annual audit requirement.

16 Examples could be design and development
17 planning and validation, robust quality plans for
18 production, and a required validation of process and
19 material changes.

20 And then if audits were to become part of
21 the requirements, we recommend that only
22 nonconformances that impact user safety or health

1 should be required to reported to NIOSH. And,
2 again, three days would be insufficient time to
3 adequately investigate, analyze, prepare action,
4 prepare a report and send to NIOSH.

5 Now, I'm going to turn this over to Fred
6 Chu, who is going to talk about the quality control
7 plan content.

8 MR. CHU: Good morning, everybody. My
9 name is Fred Chu. I'm the quality systems manager
10 at 3M Occupational Health and Environmental Safety.

11 I'm here to kind of limit my comments on
12 the area of quality assessment sampling plans stated
13 in Section 84.42. We believe that the proposed
14 changes from the AQL based plans of the ANSI Z1.4
15 and Z1.9 to the mil standard 1916 or the Q3 plan is
16 a significant shift in the quality level
17 requirements that currently exist today.

18 Now, the technical reference -- analysis
19 reference in the proposal -- in the proposed
20 rulemaking field does not adequately address the
21 statistical differences between the current quality
22 assessment plans to the new proposed plans.

1 A tool to assess these changes is a plot
2 of the operating characteristic curves or, in
3 statistical terms, the OC curves of all of the plans
4 involved.

5 An analysis of these OC curves we feel
6 between these plans will show that the proposed
7 plans will increase the amount of sampling and
8 inspection costs for most manufacturers.

9 We developed here an example of the OC
10 curve comparisons for one of the categories, a Major
11 A nonconformance. And you can see this graph, it
12 depicts the OC curves for the current ANSI Z1.4 with
13 the current AQL level of 1 percent, which is in the
14 black line under the reduced inspection, the black
15 line.

16 And the dark blue line is the ANSI Z1.4
17 under normal inspection. And the light blue line is
18 the ANSI Z14 with an AQL of .65, which is the
19 grandfather period of the AQL in the proposed
20 rulemaking.

21 And then the last two lines on the far
22 left there in the red and the pink line, those

1 represent the mil standard 1916 and also the ANSI Q3
2 with the limiting quality plans that is in the
3 proposed rulemaking today.

4 From the graph, you can observe that there
5 is a dramatic shift to the left from the current
6 plans to the proposed plans.

7 And what does this imply? Some
8 conclusions that could be drawn or inferred from the
9 previous graph include some of the following:

10 Under the mil standard 1916 plan, an
11 improvement of 30 times to the nonconformance rate
12 to an actual AQL of .004 percent and an actual RQL
13 of .234 percent would be required to maintain
14 equivalent pass rates that are acceptable today.

15 For given manufacturing process
16 capabilities, this proposal will actually increase
17 sampling by at least a factor of four if no
18 improvements are made to the nonconformance rate
19 that are sufficient under today's current plans.

20 The last example, a manufacturer meeting
21 today's current requirements will have a 95 percent
22 probability of accepting lots with a nonconformance

1 level of 1 percent.

2 While that probability will decrease to 15
3 percent under the Q3 plan and less than 5 percent
4 under the mil standard 1916 plan, it can also be
5 said that most manufacturers usually operate at a
6 nonconformance rate much lower than 1 percent, but
7 may not achieve levels necessary to routinely pass
8 these proposed sampling plans, as was the case under
9 the current plans today.

10 We recommend to NIOSH that maybe only
11 product requirements stated in 42 CFR Part 84 should
12 fall around the imposed quality level specifications
13 and really should allow manufacturers the
14 flexibility to assess and control other critical to
15 quality characteristics.

16 Further, improved enforcement of the
17 quality plan requirements may go further to ensuring
18 quality of the product to the user than tightening
19 of the quality inspection requirements for all
20 manufacturers.

21 And that's all of our comments we have
22 today.

1 Thank you very much.

2 MR. HEARL: Thank you very much.

3 Our third speaker I would like to invite
4 up, Ms. Janice Bradley from ISEA to take the
5 lectern.

6 MS. BRADLEY: Good morning.

7 I'm Janice Bradley, the technical director
8 for the International Safety Equipment Association.
9 Some brief comments today, oral comments on the new
10 proposed quality assurance requirements, and ISEA
11 also intends to submit significant comments to the
12 docket by April 10.

13 The International Safety Equipment
14 Association is the leading trade association
15 representing suppliers of safety equipment. Our
16 member manufacturers of respiratory protection
17 appreciate the opportunity to comment on the
18 December 10, 2008 notice of proposed rulemaking on
19 42 CFR Part 84 quality assurance requirements.

20 Regarding Section 84.2, Definitions, NIOSH
21 proposes to have authority over the manufacturers'
22 suppliers and to include them as part of the

1 certification applicant/holders' facility from the
2 standpoint of oversight and audits.

3 Yet this facility may be entirely out of
4 the certification applicant/holders' management and
5 control. This places an undue burden on the
6 certification applicant/holder because it will
7 require them to have quality control over component
8 parts as well as a component supplier's facility.

9 We believe it is sufficient for parts
10 supplied to the certification applicant holder to be
11 inspected by such means as first article
12 inspections, receiving inspections, and certificates
13 of compliance.

14 If the certification applicant/holder
15 finds the parts acceptable, this will be considered
16 adequate control.

17 The certification applicant/holder takes
18 full responsibility for parts incorporated into the
19 complete respiratory protection device as submitted
20 to NIOSH and ultimately sold.

21 NIOSH should deem it adequate that the
22 certification applicant/holder ensures the quality

1 of the parts supplied to them and as a part of a
2 product submitted to NIOSH for approval.

3 ISEA recommends that NIOSH retain the
4 definitions of "supplier" and "subcontractor" as
5 stated in the NIOSH April 7, 2005 letter to
6 manufacturers.

7 Regarding Section 84.11, the contents of
8 the application.

9 NIOSH should add a statement to this
10 section stating that the documentation provided to
11 NIOSH on previous applications which remains
12 unchanged can be referenced in subsequent
13 applications in lieu of resubmitting the same
14 documentation.

15 This will relieve NIOSH from maintaining
16 duplicate copies of the same documentation.

17 The proposal requires that respirator and
18 component parts submitted for approval are not
19 prototypes and made using regular production
20 tooling. However, there may be times then prototype
21 tools and/or processes actually become a production
22 tool or process.

1 It should only be necessary that the
2 certification applicant ensure the product supplied
3 to NIOSH for approval will be identical in all
4 critical aspects to the final product to be
5 manufactured rather than a specific constraint with
6 regard to tooling and processes.

7 Changes in device or applicant ownership.

8 The new owner needs to be allowed to
9 continue to manufacture and sell devices under the
10 existing approval during a grace period of at least
11 two years. This provides sufficient time for the
12 new owner to address the product and quality plans,
13 determine any changes needed, prepare the submission
14 and obtain approval from NIOSH.

15 We suggested in the case of where an
16 acquired business runs as a subsidiary, it should
17 still be allowed to operate under its own approved
18 quality plan and manufacturing systems and continue
19 to manufacture its NIOSH-approved devices.

20 Changes in the manufacturing facility.

21 A submission seeking approval to change
22 the location of the manufacturing facility or to

1 make any substantive changes to the quality systems
2 associated with one or more approved devices should
3 be sufficient to inform NIOSH.

4 Respiratory device complaints.

5 The requirement to notify NIOSH in writing
6 within three work days of any such complaint, be it
7 critical major A or major B, is unduly burdensome
8 and unrealistic to administer.

9 Three work days is not sufficient time to
10 validate and research the complaint, gather
11 information, and prepare a report. Situations occur
12 where a major B complaint is made, yet, there will
13 be no little consequences to the user depending upon
14 the time when the event occurs. For example, it
15 might be a strap breaking when donning a respirator
16 prior to entering a contaminated area. Although the
17 strap breaking when in a contaminated area could be
18 considered a significant event, breakage of that
19 same strap outside the contaminated area is not a
20 significant event.

21 NIOSH should consider requiring
22 manufacturers to report only user complaints that

1 are deemed to impact user safety or health as stated
2 in clause (3)(A)(i).

3 A time period should be established from
4 the date of the audit to the time the report is sent
5 to the management representative of the applicant.

6 Quality systems.

7 NIOSH needs to establish a means for
8 updating references to standards when a revision is
9 published.

10 For example, ISO 9001 quality management
11 systems published a new standard in November 2008.

12 NIOSH should review standard revisions
13 and, if acceptable, establish a means to recognize
14 them in the revision.

15 NIOSH proposes to evaluate the applicant
16 with ISO 9001:2000 compliance and should provide a
17 procedure for resolution in cases where NIOSH has
18 determined a major noncompliance to the standard
19 with the applicant and their ISO system registrar.

20 Quality systems.

21 We support the requirement that NIOSH --
22 that applicants shall be certified to ISO 9001:2008

1 standard through a recognized, accredited registrar
2 or equivalent national body for nonU.S. approval
3 holders, such as ANAB, RvA, UKAS.

4 This establishes a consistent set of
5 quality management practices for every
6 manufacturer -- every manufacturer of respiratory
7 devices must maintain. ISEA does not believe that
8 NIOSH should allow any certificate applicant holder
9 to self-certify to ISO 9001.

10 NIOSH should only require submission of
11 new quality manual when it's substantially revised.
12 Manufacturers should not have to provide NIOSH with
13 a quality manual every four years if no changes have
14 been made to the manual.

15 QC plan content. There's a broad range of
16 valid statistical tools which may be used to assess
17 and assure the performance and consistency of
18 products. It is to the benefit of the end user that
19 the manufacturer has the flexibility to apply the
20 methods that are most appropriate and efficient for
21 their products and processes.

22 While the more commonly used quality

1 assurance tools and relevant criteria should
2 reference in the regulations, the specific tools to
3 be used should not be limited by the regulations.
4 Continual improvement towards one hundred percent
5 quality is an inherent goal of ISO certification.
6 Therefore, it is important that the manufacturer
7 have the flexibility to determine the processes they
8 believe are most appropriate to measure and
9 determine the level of confidence that is required
10 for their product and process capabilities to meet
11 NIOSH regulations.

12 Manufacturers must retain the ability to
13 use the statistical methods and analysis to
14 consistently deliver quality products.

15 NIOSH should not mandate the statistical
16 analysis tools for every manufacturer. In addition,
17 sampling plans and the degree of control required
18 for product inspection and acceptance should be
19 based upon the severity of the hazard where the
20 final product is intended to be used, for example,
21 disposable respirators versus an SCBA.

22 Audit programs.

1 This proposal requires an annual audit of
2 each manufacturer or respirator family for which the
3 respirator or respirator family is not tested as a
4 complete device during the manufacturing process.

5 NIOSH should consider requiring
6 manufacturers to report only audit findings that are
7 deemed to be of a health and safety or regulatory
8 compliance issue.

9 NIOSH also needs to further explain
10 respirator family for the respirator or respirator
11 family is not tested as a completed device during
12 the manufacturing process.

13 In addition, again, three days is
14 insufficient time to research, gather information,
15 prepare a report and notify NIOSH of any
16 nonconformance of a critical or major characteristic
17 as classified by the applicant under 84 Part
18 42(a)(iii).

19 We think it is important that NIOSH audit
20 all manufacturers equally, no matter what their
21 country of incorporation is. We realize that this
22 may be an added cost or hardship on the agency in

1 terms of onsite audits, field audits, and meeting
2 with manufacturing entities outside the U.S.
3 However, NIOSH must be particularly vigilant with
4 respiratory protection devices that are necessary to
5 protect workers and the public health.

6 Again, we appreciate the opportunity to be
7 here this morning and look forward to submitting
8 comments to the written docket.

9 MR. HEARL: Thank you, Janice.

10 We have now exhausted the list of people
11 who have signed up in advance of the meeting here to
12 speak, and so I would ask for the NIOSH panel to
13 come back to the front table, please first.

14 And as I noted at the beginning, we can
15 now take comments from the floor or questions for
16 the NIOSH panel, if anyone has any.

17 Anyone else like to make remarks at the
18 public meeting?

19 There you go. Please state your name,
20 affiliation, and then your remark.

21 MR. OSCHE: Good morning. My name is Jay
22 Osche. I'm with MSA, Mine Safety Appliances, out of

1 Pittsburgh, Pennsylvania, quality assurance manager.

2 Just wanted to echo a lot of the
3 sentiments voiced thusfar from 3M and the ISEA,
4 specifically with regards to documentation. The new
5 proposals would significantly affect additional
6 resources to -- just to be in compliance with the
7 new proposals without adding a lot of value
8 specifically.

9 As far as changing all of the inspection
10 plans, the approvals documentation that MSA has on
11 file, again, would add significant man years of
12 activity without specific value.

13 And also, with regards to suppliers,
14 there's been a lot of gains as far as supplier
15 quality management and supply chain management. And
16 to restrict verification levels and to specifically
17 require incoming inspection across the board would
18 add significant inspection resources, again, without
19 any significant value.

20 A lot of the suppliers are already doing
21 the required sampling in accordance with the
22 approvals. And then to duplicate that on incoming

1 inspection at that point doesn't add any value
2 because the product is already made.

3 The key is to work proactively with
4 suppliers, not to be reactive and with the old adage
5 of inspecting and quality.

6 So that would be a huge step backwards.

7 Thank you.

8 MR. HEARL: Thank you very much.

9 Any other comments or questions for the
10 panel?

11 If there is no one that would like to
12 speak at the moment, what I will do -- we are
13 supposed to meet until 12:30, so I could put the
14 meeting into recess, and if someone would like to
15 make a statement, will they please see me and they
16 will call us back.

17 Oh, Bill.

18 MR. NEWCOMB: Yes, I have a --

19 MR. HEARL: Go ahead and state your name
20 again for the record.

21 MR. NEWCOMB: Bill Newcomb from NIOSH.

22 A couple of things we have heard this

1 morning that we would really appreciate more input
2 on from the manufacturers in their comments to the
3 docket. One of them concerns the number of entities
4 that are ISO 9001 registered versus those that
5 aren't.

6 This would be very helpful to know from
7 NIOSH's standpoint in looking at the cost involved
8 in the eventual final rule.

9 And also some more specific details on the
10 cost of the changes that would be required to comply
11 with this proposed rule.

12 We have heard a couple of times that there
13 will be changes necessary here and there. It would
14 be very helpful to have some quantitative
15 measurements as to what these actually -- the value
16 of them would be.

17 Thank you.

18 MR. HEARL: Thank you.

19 Are there any comments or responses from
20 the floor? Don't everyone jump at once.

21 Okay, I think what I will do, as I said,
22 I'll put the meeting into recess briefly, unless

1 someone would like to speak. I will call us back
2 into order.

3 Go ahead. Did I see any motion there?

4 And point out that the means of submitting
5 comments to the docket, which remains open until
6 April 10, appear on the screen, which includes you
7 may send in your comments by postal mail to the
8 address shown here, Robert A. Taft Laboratories,
9 4676 Columbia Parkway, Cincinnati, Ohio, 45226.

10 Or email to NIOSH niocindocket@cdc.gov.

11 And alternatively, you could also submit
12 comments through the federal e-rule making portal,
13 which is located at www.regulations.gov, and then
14 follow the instructions for submitting those
15 comments.

16 So those are the means that you have
17 available to continue to submit information to this
18 open docket until April 10, 2009.

19 Seeing no other commenters at the moment,
20 I'll declare that this meeting is going off the
21 record, and we will be in recess until such time as
22 we have speakers, or just before noon. I think I

1 will bring us back into session and then close the
2 meeting out at that time if there is no is else that
3 would like to speak.

4 So thank you, and we will go off the
5 record.

6 (A recess was taken.)

7 MR. HEARL: Okay. I would like to ask the
8 NIOSH panel to come to the front of the room. It is
9 now 11:15, and I would like to take the meeting back
10 on the record. We are now back in session.

11 We had a request for additional speakers,
12 and if anyone else also has any other questions or
13 comments that they would like to make, we would like
14 to entertain those now.

15 So the floor is now open for public
16 comment.

17 And please remember to state your name and
18 affiliation for the record.

19 MS. BRADLEY: Okay. Janice Bradley, ISEA.
20 We have some additional -- a couple of questions of
21 clarification for NIOSH and a few comments.

22 First, the questions of clarification,

1 what will happen to submissions that are in process
2 at the time the rule takes effect? Will they
3 continue to be processed under the existing rule?

4 MR. HEARL: Okay. Gentlemen.

5 MR. BOOK: This is David Book.

6 Historically, we have processed things on
7 an as-received basis. So things that have come
8 under old rules, they have been processed under old
9 rules. And new items, when they arrive, get
10 processed under the new rules after the rule change.

11 MS. BRADLEY: So it's totally based on the
12 effective date?

13 MR. BOOK: Yeah. I don't see a reason
14 that that should be changing.

15 We can give you further guidance once we
16 get a little closer, but that's the historical
17 precedent.

18 MS. BRADLEY: A follow-up to that: What
19 if the submission pending is rejected after the rule
20 takes effect? Will the manufacturer be able to fix
21 the nonconformance under the existing rule?

22 Will they be required to provide fixes

1 under the new rule?

2 MR. BOOK: Well, we are going to probably
3 have to deal that on a case-by-case basis, but I
4 don't know that I can say more than that right now.

5 MR. HEARL: Did you have a comment. State
6 your name.

7 MR. KATZ: This is ted Katz with NIOSH.
8 I'm not clear what you mean by rejected,
9 whether it's the case is closed with that
10 application completely, or whether it is something
11 where you have been asked to make changes?

12 MS. BRADLEY: You can assume that the
13 rejection is that you have been asked to make
14 changes.

15 MR. KATZ: Because it seems to me, if you
16 have submitted an application, you have gotten
17 comments back from NIOSH about things that need to
18 be changed, it is still the date of submission of
19 the application that would count.

20 MS. BRADLEY: So if it's still
21 operating --

22 MR. KATZ: (Simultaneous) So if it's

1 within -- so if you submitted before the rule became
2 effective, the day of effectiveness of the rule,
3 then you would be operating under those rules.

4 MS. BRADLEY: Okay. Thank you.

5 All right. So additional comments based
6 on some requests that came from in from NIOSH this
7 morning.

8 ISEA believes that the costs associated
9 with the proposed QA requirements related to
10 inspections, audits, documentation, complaint
11 management, and document control administration are
12 significant. The value of the additional quality
13 assurance burdens are uncertain at this time.

14 Based on NIOSH's requests today for
15 additional cost data, ISEA intends to develop an
16 analysis of the additional costs related to
17 inspections, audits, complaint management, and
18 document control administration for the following
19 product categories: Filtering facepieces, half-mask
20 and full-face filtering devices, PAPRs, and SCBAs.

21 To prepare this cost analysis, ISEA
22 requests an extension to submit comments to the

1 written docket until October 9, 2009.

2 In addition, in the notice of proposed
3 rulemaking, in the background section, NIOSH
4 discusses some statistics, specifically 8 percent of
5 NIOSH audits of manufacturing facilities since 1999,
6 there were nonconformances found.

7 Since 1999, 40 percent of NIOSH product
8 audits identified nonconformances with 5 percent of
9 those resulting in a recall or a retrofit.

10 The industry would be grateful if NIOSH
11 could share a summary, not specifics necessarily,
12 but a summary of those findings with the industry.
13 We believe they would be helpful.

14 MR. HEARL: Can I ask what you mean by the
15 summary of the statistics? You mean --

16 MS. BRADLEY: I'm assuming -- I should say
17 that the information associated with the statistics
18 that were stated in the background section, that
19 there's industry data perhaps dealing with specific
20 manufacturers' names.

21 That's not what I'm asking for.

22 If there is kind of a sanitized summary of

1 the data --

2 MR. HEARL: The specific counts, for
3 example?

4 MS. BRADLEY: Exactly. If that could be
5 shared with the industry, that would be helpful.

6 Thank you.

7 Jon, identify yourself for the record.

8 MR. SZALAJDA: Yeah, Jon Szalajda.

9 Janice, I just had one question relative
10 to the request for extension.

11 I guess is the rationale behind that is
12 that you intend to go in through your member
13 organizations and have them help develop the
14 supporting data?

15 MS. BRADLEY: Yes, that's correct.

16 Our intention is to develop a template
17 that we could give to ISEA members and have them
18 fill in data associated with additional person hours
19 needed to accomplish some of these tasks by product
20 type, and then submit them and summarize them.

21 In addition to other comments, the oral
22 comments I gave today were pretty generic, but there

1 are details that are associated with those comments
2 in addition to this new analysis for cost data that
3 we believe would be helpful to NIOSH to get a bigger
4 picture of what the total cost in the industry would
5 be.

6 MR. SZALAJDA: And I guess as a follow-up
7 to that -- and you could answer this at a later time
8 if you need to, but, you know, given trying to
9 maintain a degree of consistency between all of the
10 potential respirator manufacturers, some of which
11 are ISEA members, would you be able to package this
12 type of template into a format that we could make it
13 available for other manufacturers to be able to
14 submit similar type data for us to consider.

15 MS. BRADLEY: I don't know that at this
16 time.

17 I mean, I'll have to answer that later. I
18 don't think -- I don't intend for it to be
19 anything -- obviously, we need to get this
20 information sooner rather than later, but it does
21 have to be useful and in an appropriate format.

22 So at the time when I can talk to my

1 membership and data gathering, I'm sure we would
2 consider sharing anything that we get to develop
3 this relevant data.

4 MR. SZALAJDA: Okay. Thank you.

5 MR. KATZ: Could I again, before we --
6 this is Ted Katz, again, for the record.

7 Let me just ask, too, when you are
8 constructing this analysis, if you could just be
9 careful to attend sort of the basis for the
10 estimates that they are to produce, each
11 manufacturer, so it's very clear how they derive
12 their cost estimates for each, you know, cost
13 factor.

14 MS. BRADLEY: I should tell you that -- I
15 mean, what an industry association can gather from
16 its members based on its members' comfort of
17 disclosure of certain types of information and
18 certain categories of information may not be exactly
19 what you had on your wish list.

20 MR. KATZ: No.

21 MS. BRADLEY: But it's what we can do as a
22 matter of consensus, sharing information on behalf

1 of the industry.

2 So it will -- my hope is that it will be
3 in the best most efficient, useful format that is
4 allowable.

5 MR. KATZ: And I appreciate that.

6 I guess just my point is to the extent
7 that there's -- you know, if you, for example, just
8 are producing a set of statistics that say, you
9 know, respirators, say, the cost will go up by X
10 percent because they will be doing more inspections,
11 et cetera, in sort of vague terms like this, you
12 know, the substance of that just doesn't allow us to
13 do much with that kind of very general information
14 where, you know, it's hard to substantiate the cost
15 increases that are of concern or to address those in
16 terms of a final rule.

17 So it's -- all I'm saying is the more
18 substance that goes into the -- that is provided
19 with the analysis, you know, the better a job NIOSH
20 can do in responding to that in an effective way.

21 So that's all.

22 MS. BRADLEY: Thank you.

1 MR. HEARL: Anything else from the panel?

2 Thank you very much.

3 Are there any other comments or questions
4 that anyone has that they would like to raise at
5 this time?

6 MS. HENDELAND: This is Diane Handeland of
7 3M Company. A question of clarification around the
8 definition of manufacturing facility, which includes
9 the -- the definition includes the supplier's
10 facilities as well.

11 Is that, as I stated in our presentation
12 earlier, it was our interpretation that that was
13 actually referring to what was previously referred
14 to as a subcontractor in the April 7, 2005 letter.

15 Can you clarify if that was indeed the
16 intended definition, or is that something else?

17 MR. HEARL: Who would like to -- over on
18 this side?

19 MR. BOOK: This is Dave Book again.

20 As I read that definition, it closes with
21 "by any supplier whose quality system is a component
22 of the applicant's quality system."

1 And I think that phrase is at the heart of
2 the communication error that we are having.

3 I believe that we were trying to use that
4 phrase to limit the scope of what we considered a
5 supplier to organizations that were divisions of a
6 company or somehow specifically controlled by the
7 approval holder.

8 I think the interpretation I'm hearing
9 from the room is that when you get into supply chain
10 management, you have now extended your reach out
11 into areas that we would traditionally have called
12 suppliers where their quality system is not your
13 quality system, but now because of supply chain
14 management, you have some sort of strong interaction
15 with them.

16 I don't believe that was our intent to
17 reach quite that far, and we will try to clarify
18 that language so that exactly what it is we mean by
19 that is more clear.

20 But I think the heart of the distinction
21 is what is part of your quality system and what is
22 not.

1 And because there is such a diversity of
2 manufacturers out there, it's hard to get language
3 that is understandable to everyone and yet has any
4 degree of specificity.

5 We will try to work on that.

6 MS. HENDELAND: So the previous letter in
7 2005 about subcontractors and setting up a
8 subcontractor to be an approved manufacturer for the
9 applicant, is that addressed -- is that -- the
10 requirements of that, is that intended to be
11 addressed in the new proposed rule?

12 MR. BOOK: We will try to work that all
13 in.

14 MS. HENDELAND: Okay.

15 MR. BOOK: In that letter, we specifically
16 allowed the subcontractor to have an alternate
17 quality system.

18 So we didn't try to -- this language was
19 not intended to try to address both of those issues.
20 And we will try to separate and clarify that.

21 MS. HENDELAND: Okay. Thank you.

22 And then one other question that I had

1 regarding the audit program.

2 The proposed rule requires applicants to
3 conduct an annual audit on respirator or respirator
4 families.

5 Is there any intent or further
6 clarification about what NIOSH intends that audit to
7 comprise?

8 Is it in terms of like, you know, is it
9 just a full -- it almost seems from the preamble
10 that it was meant to be the full NIOSH certification
11 testing conducted again on the respirator system.
12 Was that the intent, or was there any definition
13 implied by what should be comprised in that annual
14 audit?

15 MR. NEWCOMB: Bill Newcomb, NIOSH.

16 One of the type of things that we were
17 thinking of were, for instance stance where
18 respirators are sold in components, such as
19 facepieces and filters are sold separately or where,
20 in airline equipment, the hood and airline hose or
21 the respiratory interface in the airline hose are
22 sold separately than the air supply hoses.

1 It's a more or less a check to make sure
2 that when you put the whole thing together, it still
3 works as a system.

4 Now, whatever requirements would be
5 controlled by the system rather than the components,
6 those are the ones we are looking at. So to make
7 sure that the system still works as the system is
8 supposed to.

9 It wouldn't be -- it wouldn't necessarily
10 be requirements that are specific to a facepiece or
11 specific to a filter, but with a facepiece and
12 filter, the main thing that you are concerned with
13 is probably resistance, once you add the resistances
14 together.

15 Or facepiece fit. If you have filters
16 that are extremely heavy that are put on a
17 facepiece, does it still fit the same way as it does
18 with other things.

19 What we are looking for is to make sure
20 that there is a way of quantifying the completeness
21 of the system rather than every requirement that's
22 in Part 84.

1 MS. HENDELAND: Okay. Thank you.

2 MR. HEARL: Thank you.

3 Are there any more comments or questions
4 from the floor? Any more questions from the panel?

5 Hearing none, and seeing as we have been
6 in session, or here, since 9 o'clock, I think I
7 would like to take this time to close the meeting
8 out and say thank you all for attending, remind you
9 that we will have a second public meeting this
10 afternoon on approval and tests and standards of
11 closed-circuit escape respirators. And that that
12 will begin at 1 o'clock Eastern Daylight Time in
13 this room.

14 And I turn your attention to the screen
15 once more.

16 Written comments will be accepted on this
17 rulemaking until April 10, 2009, and they will be
18 taken either by mail, by email, fax, or through the
19 website.

20 And the website that you can use is the
21 one for -- again, used for fed regs dot gov.

22 And let's see. Let me get it for you.

1 Www.regulations.gov. And the instructions are found
2 on that website for submitting them over the
3 internet should you choose to use that mechanism.

4 So with that, I declare the meeting
5 closed, and thank you all very much for attending.

6 (Whereupon, the proceedings in the
7 above-captioned matter were concluded at 11:33 a.m.)

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CERTIFICATE OF REPORTER

I, Joseph A. Inabnet, do hereby certify that the transcript of the foregoing proceedings was taken by me in Stenotype and thereafter reduced to typewriting under my supervision; that said transcript is a true record of the proceedings; that I am neither counsel for, related to, nor employed by any of the parties to the action in which these proceedings were taken; and further, that I am not a relative or employee of any attorney or counsel employed by the parties thereto, nor financially or otherwise interested in the outcome of the action.

Joseph A. Inabnet
Court Reporter